

Bio/Tap Drilling & Tapping Fluid

WITH SYNTHETIC LXE® TECHNOLOGY

This biodegradable and water washable tapping oil is used to facilitate tapping of holes and threading of rods. It is fully biodegradable and washes easily from the machined part with water. It is safe for the operator, effective for the cutting tools and non-harmful to the environment.

LUBEGARD Bio-Tap is a non-chlorinated and non-petroleum formulation that will not promote surface corrosion on the parts machined. Formulated for high temperature operations where superior EP and anti-wear protection are needed. For use in a wide range of metalworking operations where mist reduction and worker allergy reduction is desired such as fabricating, turning, milling, sawing, broaching and tapping.



- » Extends the life of the tool/bit
- » Ensures exceptional finish
- » Eliminates galling and seizing
- » Derived from renewable resources
- » Aquatically non-toxic
- » Fully biodegradable
- » Contains biodegradable anti-misting additive
- » Safe and easy to use and clean up
- » Environmentally responsible
- » 100% worker friendly
- » Non-irritating
- » No obnoxious fumes
- » Washes off with water
- » Non-flammable
- » Increases through-put
- » Improves tool performance
- » Eliminates solvent degreasing chemicals, vapor degreaser dangers and high VOC solvents
- » Reduces worker dermatitis & asthma related symptoms
- » Very low coefficient of friction
- » Does not contain chlorine, phenols or toxic metals
- » NFPA rating of 1 for Fire and Safety, and 0 for Reactivity

DIRECTIONS FOR USE:

For best results, use full strength. Apply LUBEGARD Bio-Tap as needed to maintain fluid between the cutting tool and the work piece. Can be applied using a brush, oil can or other convenient applicator, including most mist applicators.



AVAILABILITY

Stock No.	Unit Size	Case Qty
81915	15 oz.	12/c